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2 K-PUR-SPRAYING COLOUR 6990

Base	: PUR.	synthetic	resins and	d colour	pigments	- dissol	ved in	organic	solvents

Application : 2 K-PUR-Spraying Colour is mainly used for colouring of Polyurethane.

Furthermore the colour is also used for varnishing of rubber, PVC and leather.

The spraying colour is available in all colour tones and gloss grades.

Processing: Prior to processing the colour has to be stirred very well. Also during processing the colour should be stirred in order to avoid separation.

The 2 K-PUR-Spraying Colour 6990 has to be mixed with hardener in a certain mixing ratio.

The suitable hardener for each product as well as the mixing ratio will be provided to the customer individual for the certain processing.

In order to reach an optimum adherence of the colour, all parts should be properly cleaned shortly before varnishing.

This can be effected either by means of a suitable cleaning equipment or manually with a clean cloth which has to be changed frequently.

Keck Cleaner 561 or 951/16 can be highly recommended for the manual cleaning.

Only this makes sure that residues of release agent do not interfere with the adherence of the 2 K- PUR-Spraying Colour.

2 K- PUR-Spraying Colour 6990 is applied by means of a spraying gun.

Nozzle size 0,8 - 2,0 mm, Air pressure 1,5 - 2,5 bar.

An adherence test can approximately be effected after one day.

Technical Data : - Base : PUR, synthetic resins and colour pigments - dissolved in organic solvents.

- Density : $0.8 - 1.0 \text{ g} / \text{cm}^3$, depending on the

colour tone.

- Hazardous Classification : 3

Flashpoint : -6° C

- Open-time : 2-3 hours

- Storage : Cool and dry, not below 5°C.

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The information contained herein is based on our technical knowledge and experience. Since it is the user's responsibility to determine the suitability of the product for his own use, he should thoroughly test any application.

1 06/04/2017