Technical Data Sheet

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KECK DIS 765/22

Base : Polychloroprene adhesive.

Application : **KECK DIS 765/22** is suited for gluing on foams (1 side or 2 sides application). This adhesive is particularly suited for the mattress industry.

Technical Data :

- Product in aqueous phase : Avoid freezing
- Hazardous classification : None
- Viscosity at 20°C : < 1500 mPa.s
- Density : Approx. 1 g/cm³
- pH : Approx. 9
- Open time : < 15 minutes

Processing :

It is applied with a spray gun. It can be applied single side or two sides, but optimal performances are reached with a double sides application. In case of one-sided gluing, pieces to be glued can be assembled and pressed immediately after glue's application. In case of a two-sided gluing, and to obtain the best performances, 10 minutes of drying are required.
Drying time depends on the nature (for example absorption) of the material as well as the applied glue quantity, temperature and hygrometry of the room.
A well-ventilated drying tunnel at a temperature of 30 ° C reduces this drying time

This adhesive can also reactivate several days after gluing, within a range of 50 to 70°C.
The final values are obtained after 48 hours.

Equipment required for application: KECK DIS 765/22 must be applied using a low pressure gun (HVLP).
Parts in contact with the glue must be made of plastic or stainless steel. The use of painted metal or aluminum parts is prohibited. The adhesive should be under a maximum pressure of 1.0 bar

The information contained here in is based on our technical knowledge and experience. Since it is the user's responsibility to determine the suitability of the product for his own use, he should thoroughly test any application.