



## KECK - PREN 805

**Base** : Polychloroprene (1- or 2-component).

**Application** : **KECK-PREN 805** was especially developed for sticking of crepe-soles.

**Processing** : Roughen the upper material and remove the dust. Adhesive application on both parts which have to be stuck by means of a brush or application equipment. Absorbent materials have to be coated twice. After an air-off time of 20 minutes parts can be pressed together.

By sticking under heat-activation, materials can be pre-treated without hardener and can be stored over a longer period.

<b>Technical Data</b>	:	- Viscosity (Brookfield)	: 3000 cps
		- Density	: 0.87 g/cm <sup>3</sup>
		- Addition of Hardener 2 K	: 3 – 5% Hardener 852
		- Pot - life	: Hardener 852 approximately 8 hours
		- Diluent	: KECK-Diluent 960
		- Air-off time	: 20 minutes
		- Open-time	: approx. 60 minutes
		- Hazardous classification	: 3

2017

*The information contained herein is based on our technical knowledge and experience. Since it is the user's responsibility to determine the suitability of the product for his own use, he should thoroughly test any application.*