



KECK PREN 823

Base : Polychloroprene-one component adhesive

Application : **KECK-PREN 823** is specially suited for coating foil materials (leather or synthetic) with heels and sole materials.

The product can also use for all easy sticking on shoe, if no heat-resistance is necessary.

Processing : Upper- and sole-material must be roughened and free from dust. Adhesive application on both parts which have to be stucked, with brush or application equipment. Absorbent materials have to be coated two times. After a flash off time of 20 minutes to one day parts can be pressed together. After the cold-bonding time, sticking under heat-activation is possible.

Technical Data	-	Viscosity (Brookfield)	: 2800 cps
	-	Density	: 0,870 g/cm ³
	-	Flash of time	: 20 minutes
	-	Cold bonding time	: Approx. 1 day
	-	Hazardous classification	: 3
	-	Diluent	: Keck-Solvent 960.

The information contained herein is based on our technical knowledge and experience. Since it is the user's responsibility to determine the suitability of the product for his own use, he should thoroughly test any application