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KECK DIS AC F18

Base : Acrylic adhesive.

Application : **KECK DIS AC F18** is suited for gluing foam to foam (1 side or 2 sides application) foam to textile or wood. This adhesive is particularly suited for the mattress and furniture industry.

Technical Data :

-	Product in aqueous phase	: Avoid freezing
-	Hazardous classification	: None
-	Viscosity at 20°C	: 1000 +/- 200
-	Density	: Approx. 1 g/cm³
-	pH	: Approx. 5
-	Open time	: < 15 minutes

Processing :

The adhesive is applied using a spray gun or a roller. It can be applied to one side or both sides, but optimum performance is achieved when applied to both sides. The parts to be bonded can be joined and pressed together immediately after the adhesive has been applied.
Full strength is achieved after 24 hours.
The final values are obtained after 24 hours.

Equipment required for application :

If KECK DIS AC F18 adhesive is applied using a spray gun, the gun must be a low-pressure (HVLP) model.
Parts that come into contact with KECK DIS AC F18 adhesive must be made of plastic or stainless steel. The use of painted metal or aluminium parts is prohibited.

The information contained here in is based on our technical knowledge and experience. Since it is the user's responsibility to determine the suitability of the product for his own use, he should thoroughly test any application.