



## KECK DIS PREN F 04

**Base** : Polychloroprene adhesive.

**Application** : **KECK DIS PREN F 04** is suited for gluing on leathers, synthetic materials and foams.

**Technical Data** :

- Product in aqueous phase : Avoid freezing
- Hazardous classification : None
- Viscosity at 20°C : 1 000 (± 500) mPa.s
- Density : Approx. 1 g/cm<sup>3</sup>

**Processing** : **KECK DIS PREN F 04** is applied with a spray gun preferentially on both sides. In case of one-sided gluing, pieces to be glued can be assembled and pressed immediately after glue's application. In case of a two-sided gluing, and in order to obtain the best performances, 10 minutes of drying are required.

Drying time depends on the nature (for example absorption) of the material as well as the applied glue quantity, temperature and hygrometry of the room.

A well-ventilated drying tunnel at a temperature of 30 ° C reduces this drying time .

**Equipment required for application:** **KECK DIS PREN F 04** must be applied using a low pressure gun (HVLV).

Parts in contact with the glue must be made of plastic or stainless steel. The use of painted metal or aluminum parts is prohibited. The adhesive should be under a maximum pressure of 1.0 bar

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The information contained here in is based on our technical knowledge and experience. Since it is the user's responsibility to determine the suitability of the product for his own use, he should thoroughly test any application.