



ULTRABOND 900

Synthetic adhesive for covering EVA and polyolefinic based materials



Technical features

	<u>Data</u>	<u>Tolerance</u>
Viscosity at 20° C	950 mPas	± 15%



Purpose

ULTRABOND 900 is a elastomeric and synthetic resins based adhesive, mainly used for bonding natural and synthetic covers on EVA, PE, PP and EP materials.

Particularly used to cover wedge heels in stiff EVA, to bond PE/EVA counters on outsoles realized for injection printing and to insert inside the outsole PE, PP or EVA insoles.

ULTRABOND 900 is an adhesive to use with paintbrush, with roll or by immersion (this only for counters).

You can use it as a PRIMER as well (on the mentioned materials) and then covering with a second lay of polychloroprene adhesive.



Instructions for use

1. Carefully mix the adhesive.
2. Lay the adhesive on both the surfaces to bond.
3. Wait 5 minutes to let the solvent partially evaporate.
4. Join and press uniformly.
5. Bonding is definitively stabilized after 1 – 2 days.

If used as a PRIMER, lay only on the EVA, PE, PP material.

Wait at least 15-20minutes and then lay on both surfaces (cover and material) a polychloroprene adhesive such as APN 4104 and at least 10-15 minutes before the solvents partially evaporate.

Join and press uniformly.



Notes and comments

Viscosity: Viscosity index is determined by means of viscometer Brookfield RVF, spin RV 3 and speed 20 rpm.

Stocking: **ULTRABOND 900**, in its original packaging and carefully closed, kept at a temperature between 15° and 25° C keeps its features for 12 months without substantial viscosity changes.

Cleaning: To clean surfaces dirty with **ULTRABOND 900** or to dilute the adhesive, use Keck Solvent 960.

Precaution: The product is flammable. While using, do not near the product to flames or sparkles. Airy the rooms or better use an extractor fan.

The information contained herein is based on our technical knowledge and experience. Since it is the user's responsibility to determine the suitability of the product for his own use, he should thoroughly test any application.